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COURSE BROCHURE

Advanced Reverse Osmosis Monitoring and Troubleshooting Training Course

17 – 28 October 2027
Doha

Advanced Reverse Osmosis Monitoring and Troubleshooting Training Course

Ref: 502_18552 **Date:** 17 – 28 October 2027 **Location:** Doha **Fees:** 11700 GBP

Reverse Osmosis Monitoring and Troubleshooting is an advanced 2-week training course for desalination plant operators, process engineers and maintenance leads who must read membrane performance, diagnose decline and leave with an RO Train Diagnostic and Cleaning Plan for their plant. Rising energy costs and stricter permeate specifications now make every lost bar of pressure and every point of salt passage expensive. Jupiter Prime Training runs this course for practitioners already operating RO trains.

Why Reverse Osmosis Monitoring and Troubleshooting Matters Now

Three forces shape reverse osmosis monitoring and troubleshooting today: energy use that dominates the operating cost of membrane plants, feedwater that varies with seasons, algal blooms and industrial discharges, and customers who expect stable permeate quality around the clock. A plant that normalises its data and acts on early warning signs cleans at the right time, extends membrane life and avoids unplanned outages; one that reacts only to alarms replaces elements early and loses production. The course rests on normalisation of flow, salt passage and pressure data, silt density index SDI testing and recognised membrane autopsy practice.

Who Gains Most from Reverse Osmosis Monitoring and Troubleshooting

- Operators who run RO trains, record data and respond to alarms
- Process engineers who normalise performance and set cleaning triggers
- Maintenance leads who plan clean-in-place, element replacement and pump care
- Chemists who manage antiscalant, biocide and pretreatment chemical dosing
- Plant managers who balance energy, recovery and permeate quality targets

A plant that sends its shift operators, process engineer and maintenance lead together gains most, because they can agree one normalisation method, one set of cleaning triggers and one replacement strategy.

Reverse Osmosis Monitoring and Troubleshooting Capabilities

Participants move from reacting to high-pressure alarms to reading normalised trends that reveal fouling, scaling or damage weeks before production suffers.

- Calculate normalised permeate flow, salt passage and differential pressure from daily logs — engineers deciding when to intervene
- Assess fouling, scaling and biofouling signatures against pretreatment conditions — operators selecting corrective action
- Specify SDI, turbidity and chlorine controls for pretreatment — process leads protecting membranes
- Design antiscalant dosing and cleaning-in-place sequences matched to foulant type — chemists and maintenance teams
- Test membrane integrity through probing, vessel profiling and autopsy findings — managers approving element replacement
- Communicate performance decline and recovery options in energy and production terms — plant managers and asset owners

Key Reverse Osmosis Monitoring and Troubleshooting Terms

- Normalisation — correcting RO performance data to reference temperature, pressure and concentration so real changes in membrane condition become visible.
- Salt passage — the share of feed salts that crosses the membrane into the permeate.
- Differential pressure — the pressure drop from feed to concentrate along a vessel, rising as fouling builds.
- Silt density index SDI — a filter test that indicates how quickly feedwater particles will foul membranes.
- Antiscalant — a chemical that delays precipitation of sparingly soluble salts in the concentrate.
- Membrane autopsy — destructive examination of a used element to identify foulants, scale and damage.

Reverse Osmosis Monitoring and Troubleshooting Day by Day

Day 1: RO Performance Context

- Energy, Recovery and Permeate Quality Trade-Offs — Setting Operating Targets
- Feedwater Variability by Season and Source — Anticipating Membrane Stress
- Seawater and Brackish Train Configurations — Comparing Pass and Stage Arrangements
- Performance Baselines at Commissioning — Fixing Reference Conditions
- Plant Data Historian Review — Checking What Is Logged and Missing

Day 2: Normalisation of RO Data

- Normalised Permeate Flow Calculations — Separating Temperature Effects From Fouling
- Normalised Salt Passage Trends — Detecting Membrane Damage Early
- Differential Pressure Trending per Stage — Locating Fouling in the Train
- Normalisation Software and Spreadsheets — Choosing Practical Tools
- Trend Alarm Thresholds — Triggering Investigation Before Production Loss

Day 3: Pretreatment Control

- SDI and Turbidity Testing — Judging Feedwater Fouling Potential
- Media and Cartridge Filtration — Controlling Particles Before Membranes
- Ultrafiltration as Pretreatment — Weighing Stability Against Cost
- Chlorination and Dechlorination — Protecting Polyamide Membranes
- Coagulant Carry-Over Checks — Preventing Downstream Fouling

Day 4: Scaling Diagnosis and Control

- Saturation Indices and Concentrate Chemistry — Predicting Scale Formation
- Antiscalant Selection and Dose Projections — Matching Product to Feedwater
- Recovery Limits per Scalant — Balancing Output Against Scaling Risk
- Tail-End Element Inspection — Confirming Scale Location
- Acid Dosing for Carbonate Control — Weighing Chemical Use and Corrosion

Day 5: Fouling and Biofouling

- Colloidal and Particulate Fouling Signatures — Reading Lead-Element Pressure Rise
- Organic Fouling Indicators — Linking Feed Quality to Flux Decline
- Biofouling Mechanisms and Nutrients — Targeting Biofilm Growth
- Biocide and Shock Treatment Options — Selecting Compatible Methods
- Feed Spacer and Vessel Observations — Confirming Biological Growth

Day 6: Cleaning-in-Place

- Cleaning Triggers From Normalised Data — Timing Interventions Correctly
- Alkaline and Acid Cleaning Sequences — Matching Chemistry to Foulant
- CIP Skid Design and Flow Rates — Achieving Effective Cleaning
- Cleaning Effectiveness Evaluation — Comparing Before and After Performance
- Spent Cleaning Solution Handling — Neutralising and Disposing Safely

Day 7: Mechanical and Integrity Faults

- Conductivity Probing of Vessels — Locating O-Ring and Seal Leaks
- Vessel Profiling — Finding Damaged or Compacted Elements
- Telescoping and Membrane Damage — Tracing Hydraulic Causes
- High-Pressure Pump and Energy Recovery Device Checks — Protecting Efficiency
- Start-Up and Shutdown Hydraulic Shock — Preventing Element Damage

Day 8: Membrane Autopsy and Replacement

- Membrane Autopsy Planning — Choosing Elements and Laboratory Tests
- Foulant Identification Results — Translating Findings Into Pretreatment Changes
- Element Replacement Strategies — Weighing Partial Against Full Replacement
- Membrane Life-Cycle Costing — Comparing Cleaning and Replacement Spend
- Element Loading Patterns — Mixing New and Used Membranes Correctly

Day 9: Troubleshooting Decisions

- Fault Tree for Flux Decline — Structuring Root Cause Analysis
- Fault Tree for Rising Salt Passage — Separating Chemical and Mechanical Causes
- Case Reviews From Seawater and Industrial Plants — Comparing Diagnoses
- Operator Logbook and Shift Handover Standards — Improving Data Quality
- Performance Reports for Management — Presenting Energy and Production Impact

Day 10: Practising the RO Train Diagnostic and Cleaning Plan

- Applying Normalisation — Building Trends for a Chosen Train
- Applying Scaling and Fouling Diagnosis — Naming the Dominant Foulant
- Applying CIP Design — Setting Cleaning Chemistry and Triggers
- Applying Autopsy and Replacement Criteria — Deciding Element Actions
- RO Train Diagnostic and Cleaning Plan — Presenting Trends, Causes, Actions and Owners

Applying Reverse Osmosis Monitoring and Troubleshooting After the Course

- Lead a normalisation of the last three months of RO data for one train and present the stage where fouling or scaling is building.
- Run a cleaning effectiveness review of the latest CIP and adjust cleaning chemistry and triggers with the maintenance lead.

Reverse Osmosis Monitoring and Troubleshooting Questions FAQ

What is reverse osmosis monitoring and troubleshooting and why does it matter now?

Reverse osmosis monitoring and troubleshooting is the practice of normalising RO data, diagnosing fouling, scaling and damage, and correcting them through pretreatment, cleaning and replacement. It matters now because energy costs and permeate quality expectations make every unnoticed loss of membrane performance expensive.

Which roles gain most from reverse osmosis monitoring and troubleshooting training?

RO operators, process engineers and maintenance leads gain most from reverse osmosis monitoring and troubleshooting training. Chemists who manage antiscalant and biocide dosing also benefit.

How does advanced reverse osmosis monitoring and troubleshooting differ from a general water treatment processes course?

Advanced reverse osmosis monitoring and troubleshooting concentrates on membrane trains, their data and their faults. A general water treatment processes course covers the wider treatment sequence, from coagulation and clarification to filtration and disinfection.

What do you bring back from reverse osmosis monitoring and troubleshooting training?

You bring back an RO Train Diagnostic and Cleaning Plan for your plant. It sets out normalised trends, the dominant foulant, cleaning triggers and element actions with owners.

Reverse Osmosis Monitoring and Troubleshooting: The Way Forward

The RO Train Diagnostic and Cleaning Plan first informs when the next cleaning happens and whether any elements should be replaced at the coming shutdown. Operators, process engineers and maintenance leads use it to coordinate their actions. After the first cleaning cycle, revisit normalised trends against the plan, in a seawater desalination plant or an industrial process water unit alike.