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COURSE BROCHURE

Advanced Piping Flanged Joint Integrity and Valve Maintenance Training Course

5 – 16 April 2027
Dar es Salaam

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Ref: 899_33953 **Date:** 5 – 16 April 2027 **Location:** Dar es Salaam **Fees:** 14000 GBP

Piping Flanged Joint Integrity and Valve Maintenance is a 2-week training course for mechanical maintenance engineers and piping inspectors who must keep pressurised lines tight, supported and fit for service, and it ends with a Piping Integrity Work Pack for one unit. Leaks at bolted joints and seized or passing valves remain leading causes of unplanned outages and emissions. Jupiter Prime Training delivers this course for practitioners who own piping reliability.

Why Piping Flanged Joint Integrity and Valve Maintenance Matters Now

Three forces shape this work. Ageing plants run lines beyond their original design life, so corrosion, support settlement and gasket creep surface together. Environmental and safety stakeholders expect fugitive emissions and loss-of-containment events to fall, and every leaking flange is now visible to them. Experienced fitters and inspectors are retiring, taking bolting and valve-repair judgement with them. Organisations that control joint assembly, valve condition and inspection intervals avoid repeat leaks and costly emergency repairs; those that do not face fires, fines and lost production. The course rests on ISO 55001 for asset management systems and EN 13306 for maintenance terminology.

Who Gains Most from Piping Flanged Joint Integrity and Valve Maintenance

- Engineers responsible for bolted joint assembly procedures and leak response
- Inspectors who set corrosion monitoring locations and inspection intervals
- Specialists who specify, overhaul and test isolation and control valves
- Planners who scope piping repairs, hot work and hydrostatic testing
- Engineers who assess pipe supports, hangers and spring cans

Mixed groups from a single mechanical maintenance department, combining inspection, valve shop and planning roles, gain most because they leave with one shared approach to joint and valve integrity.

Piping Flanged Joint Integrity and Valve Maintenance Capabilities

Participants move from gasket and bolt selection through valve diagnostics to repair and test decisions that keep piping in service.

- Calculate target bolt loads and select tightening sequences — joint assembly sign-off
- Specify gasket types and flange face finishes — leak-free reassembly after shutdowns
- Assess valve condition from seat leakage and operating torque — overhaul or replace decisions
- Design corrosion monitoring locations and inspection intervals — inspection budget priorities
- Weigh clamp, sleeve and cut-out repair options — operations and safety approvers
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Build a pressure test plan with isolation and acceptance criteria — return-to-service release

Key Piping Flanged Joint Integrity and Valve Maintenance Terms

- Bolt preload — the clamping tension created in a stud when tightened, which holds the gasket under compression against internal pressure.
- Gasket seating stress — the minimum compressive stress a gasket needs to fill flange surface irregularities and form a seal.
- Flange face finish — the surface texture of the sealing face, matched to the gasket type to prevent leak paths.
- Seat leakage — fluid passing a closed valve, measured during testing to judge whether isolation is still reliable.
- Corrosion monitoring location — a fixed point on a line where wall thickness is measured repeatedly to track metal loss.
- Hydrostatic test — a pressure test using water to prove strength and tightness of a piping system before service.

Piping Flanged Joint Integrity and Valve Maintenance Day by Day

Day 1: Piping Systems in the Asset Context

- Line Classes and Service Fluids — Ranking Piping by Consequence of Failure
- ISO 55001 Asset Management Principles — Linking Piping Work to Asset Objectives
- EN 13306 Maintenance Terminology — A Common Language for Failure Reporting
- Loss-of-Containment Case Reviews — Lessons from Refinery and Water Utility Leaks
- Piping Isometrics and Line Lists — Locating Joints, Valves and Supports

Day 2: Flange and Gasket Fundamentals

- Flange Types and Pressure Ratings — Matching Components to Line Conditions
- Spiral Wound, Ring Joint and Sheet Gaskets — Selecting for Temperature and Fluid
- Flange Face Finish Inspection — Rejecting Damaged Sealing Surfaces
- Gasket Seating Stress and Creep Relaxation — Predicting Long-Term Tightness
- Gasket Storage and Handling Rules — Preventing Damage Before Installation

Day 3: Bolting and Joint Assembly

- Bolt Preload Calculation — Setting Target Stress for Each Joint
- Torque Versus Hydraulic Tensioning — Choosing the Tightening Method
- Cross-Pattern Tightening Sequences — Achieving Even Gasket Compression
- Lubricants and Nut Factors — Controlling Torque Scatter on Studs
- Joint Assembly Records and Tagging — Traceable Sign-Off After Make-Up

Day 4: Leak Detection and Joint Failure

- Fugitive Emission Surveys — Prioritising Joints for Rectification
- Flange Misalignment and Rotation Checks — Diagnosing Recurring Leaks
- Thermal Cycling Effects on Bolted Joints — Retightening Decisions
- Online Leak Sealing Methods — When Injection Clamps Are Acceptable
- Joint Failure Root Cause Records — Stopping Repeat Leaks

Day 5: Valve Types and Failure Modes

- Gate, Globe, Ball and Butterfly Valve Design — Service Suitability Choices
- Check Valve Slam and Chatter — Diagnosing Flow-Induced Damage
- Packing and Stem Seal Failure — Choosing Live-Loaded Packing
- Seat Erosion and Trim Wear — Setting Valve Overhaul Triggers
- Safety Relief Valve Function — Protecting Lines Against Overpressure

Day 6: Valve Testing and Overhaul

- Seat Leakage Test Methods — Accepting Isolation Valves for Service
- Actuator Torque Signatures — Detecting Stiff or Seized Valves
- Valve Shop Workflow and Lapping — Planning Overhaul Turnaround Time
- Critical Valve Lists — Targeting Spares and Test Frequency
- Relief Valve Bench Testing Records — Evidence for Integrity Audits

Day 7: Corrosion and Inspection Planning

- Internal and External Corrosion Mechanisms — Linking Damage to Process Conditions
- Corrosion Under Insulation Screening — Choosing Lines for Strip-Back
- Ultrasonic Thickness Surveys — Calculating Remaining Wall and Life
- Corrosion Monitoring Location Design — Setting Inspection Intervals
- Risk-Based Inspection Ranking — Allocating Inspector Hours by Consequence

Day 8: Supports, Vibration and Repair Methods

- Pipe Support and Spring Hanger Surveys — Correcting Load Imbalance
- Small-Bore Connection Vibration Checks — Preventing Fatigue Cracks
- Clamp, Sleeve and Composite Wrap Repairs — Temporary or Permanent Choice
- Cut-Out and Weld Replacement Planning — Hot Work and Isolation Needs
- Repair Register and Expiry Tracking — Removing Temporary Repairs on Time

Day 9: Pressure Testing and Return to Service

- Hydrostatic and Pneumatic Test Selection — Weighing Stored Energy Hazards
- Test Boundary and Blind Isolation Plans — Protecting Connected Equipment
- Test Pressure, Hold Time and Acceptance Criteria — Release Decisions
- Leak Testing After Joint Make-Up — Confirming Tightness Before Start-Up
- Mechanical Completion Checklists — Handing Lines Back to Operations

Day 10: Practising the Piping Integrity Work Pack

- Bolted Joint Sign-Off Sheets — Applying Day 3 Assembly Methods
- Valve Condition Ranking — Applying Day 6 Test Results
- Inspection Interval Schedule — Applying Day 7 Corrosion Findings
- Repair and Test Sequence for One Unit — Applying Days 8 and 9
- Piping Integrity Work Pack — Peer Challenge and Final Version

Applying Piping Flanged Joint Integrity and Valve Maintenance After the Course

- Run a joint assembly audit on the next ten flanges opened, comparing tightening records against calculated bolt preload.
- Build a critical valve list for one unit, ranking each valve by seat leakage history and isolation duty.

Piping Flanged Joint Integrity and Valve Maintenance Questions FAQ

What is piping flanged joint integrity and valve maintenance, and why does it matter now?

It is the discipline of assembling, inspecting, repairing and testing bolted joints, valves and supports so pressurised lines stay tight. Ageing plants, emission expectations and retiring craft staff make controlled methods more valuable than ever.

Which roles gain most from piping flanged joint integrity and valve maintenance training?

Mechanical maintenance engineers, piping inspectors, valve shop specialists and maintenance planners gain most. You will benefit if you approve joint make-up, set inspection intervals or decide whether a valve is overhauled or replaced.

How does piping flanged joint integrity and valve maintenance differ from a general maintenance management course?

It concentrates on piping hardware rather than maintenance strategy. A general course covers planning, KPIs and organisation; this one works through bolt loads, gaskets, valve tests, corrosion surveys, repair methods and pressure tests line by line.

What will you bring back from piping flanged joint integrity and valve maintenance training?

You bring back a work pack for one unit. It holds joint sign-off sheets, a valve condition ranking, an inspection interval schedule and a repair and test sequence ready to use at the next shutdown.

Piping Flanged Joint Integrity and Valve Maintenance: The Way Forward

The Piping Integrity Work Pack first informs which joints and valves are opened at the next shutdown and in what order. Maintenance engineers, inspectors and planners use it to agree scope, bolting methods and test boundaries. After its first use, revisit the inspection intervals against new thickness readings and leak records, so the pack reflects how the lines actually degrade.